

## PP Sheets ViPrint™ Bicolor Product Datasheet

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### Description

Axipack's ViPrint Polypropylene sheets are designed for the graphic arts industry. They are corona treated on both sides and can be printed and decorated using different techniques (Screen, digital or offset printing, embossing, hot foil stamping). They include an antistatic treatment to avoid attracting dust. They are offered in a wide range of colours.

The ViPrint Bicolor range has one different colour on each side.

### Applications

Stationery, advertising, packaging, folders, box...

### Key Features

#### Certification/Approvals

Approved grades (depending on colour) are available on request.  
Food: Commission Regulation (EU) N°10/2011  
TOY: EN 71 Part 3.

#### Printing

Screen and offset printing (please specify in case of offset printing).

### Product Availability

#### Colour

Opaque sheet with 2 standards colours  
(white 1170/ black 9170- blue 5160/ grey 8170),  
and customer matches on request.

#### Finish

Fine sand / sand G02.

#### Thickness

0.5 mm to 1,2 mm

#### Minimum Order Quantity

1000Kg/ Size/ Thickness  
With a minimum production campaign of 3 tons

### Sheet Size Specifications

Gauge	Width	Length
0.50 to 1.20 mm	500/800 mm	500/1600 mm

NB: available sizes may vary depending on colours/embosses/order size. Please contact our sales department.

## Additional Information

### Conversion

Guillotine cutting: Can be cut on traditional printing guillotine with double-edged blade.

Creasing: Cold and hot creasing techniques can be used depending on the thickness. The resulting hinges can be folded millions of times thanks to the remarkable characteristics of polypropylene.

Welding: Different techniques can be used to weld ViPrint (Thermal (thin gauge), Ultrasonic, Hot Gas).

Gluing: ViPrint can be glued with PUR glue.

### Thermoforming

This product is not recommended for thermoforming.

### Outdoor/UV Resistance

In outdoor or strong UV light conditions, ViPrint can become brittle in a matter of months. For UV resistance grades please contact the Sales Office.

### Storage

This product has been corona treated which is required to allow ViPrint to be printed and glued. It should be noted that it has a limited shelf life, which can be effected by how it is stored. Ideally it should be stored in dark, dry and cool conditions.

## Manufacturing Tolerances

	Up to 0.8 mm	0.81 to 1.20 mm
Gauge	± 0.02 mm	± 0.03 mm
Length*	± 1.5 mm	± 1.5 mm
Width*	± 1 mm	± 1 mm

\* Maximum difference between 2 sheets of a same lot.

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